

External Debeaders, Calibration & Cables Accessories

External Debeaders

63-900mm

Designed to remove the external bead from a completed butt-fusion welded joint. The tool knocks onto the pipe bead, then alignment blocks slide against the pipe surface to guide it around the pipe. The blade cuts under the bead and the handle helps pull the tool around the pipe, cutting the bead away. Available in four different sizes.

The blade is shaped to cut the bead away without damaging the pipe. **Pipe regression blade available, ask us for details.**

A wear-block is fitted to the tool to protect from damage when the tool is knocked onto the pipe. Fully approved to the UK Gas Industry Standard PL2-5 and all water work pipes.

Specification Details	
Operating Range	Up to 125mm
Operating Range	Up to 400mm
Operating Range	Up to 500mm
Operating Range	Up to 5900mm
Operating Type	Manual
Size (125mm)	21cm x 6cm x 7cm
Size (400mm)	39cm x 9cm x 7cm
Size (500mm)	39cm x 9cm x 7cm
Size (900mm)	80cm x 20cm x 15cm
Weight (125mm)	0.9kg
Weight (400mm)	2.4kg
Weight (500mm)	3.0kg
Weight (900mm)	15.0kg

External Debeader
Up to 900mm



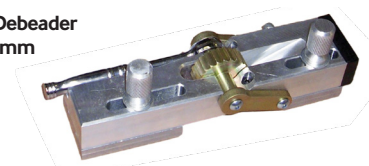
External Debeader
Up to 500mm



External Debeader
Up to 400mm



External Debeader
Up to 125mm



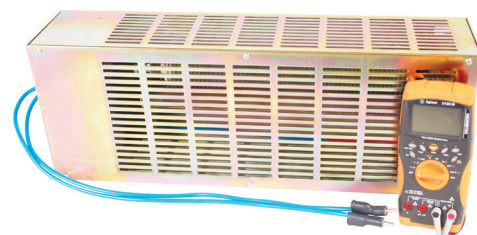
Calibration Kit

Equipment Testing Kit

Welding units require periodic calibration to keep them working perfectly. This can be done by returning the equipment to one of our registered repair centres, but can be done by the owner of the equipment themselves with training. A calibration kit is available with all equipment necessary to perform the test and calibration. Software within the welding unit guides the operator through the calibration process. Full training is available.

Ask us for full details and training costs.

Specification Details	
Operating Range	Calibration equipment
Operating Type	Software guided
Size	Multiple parts
Weight	12kg



Welding Cables

ACT Welding Units

Output leads

- UK 40V fitting black lead 4.7 terminal
- 80V fitting blue lead 5.7 terminal
- European 40V 4.0 terminal
- Fusamatic
- Dual size terminal also available 4.0mm & 4.7mm - **ask us for details**

Specification Details	
Designed for	ACT Welding Units
Designed for	ACT Arctic version
Operating Type	standard
Operating Type	low temperature
Size	3m
Weight	1.25kg
Operating Temp.	-10C to +60C
Operating Temp.	-40C to +60C

